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# **Design of Production Results Reporting Management System Case Study UD Konveksi Tangerang**

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Abstract - UD. Konveksi Tangerang is a company that operates in the field of ready-to-wear production. Every day there are many requests from customers to produce clothes, jackets, alma maters and t-shirts. The data collection system for incoming orders, production results and current production results reports at UD Konveksi Tangerang is still carried out using conventional methods, namely using paper documents and Microsoft Excel. The current system still has shortcomings, including lack of monitoring of the production process so that the production results are not completed on time, errors occur when inputting the copy of SO and the amount of stock produced, resulting in product discrepancies, making reports takes a long time because the PPC admin has to recapitulate production data from each section one by one. This research produces a production results reporting system which functions to help the production head to record production results reports every day. The research methods used in this research are the analysis method using PIECES, the waterfall development method, creating programs using the PHP programming language and MySQL database, system testing using Blackbox Testing.

#### **Keywords:**

Convection; Clothing; Production; PIECES: PHPMysql;

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# INTRODUCTION

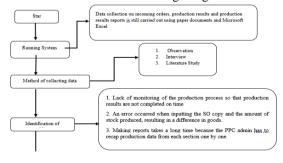
The rapid development of information technology has changed the way businesses operate in various sectors, including the convection industry. Effective and efficient information management is the key to success in facing increasingly competitive business competition (Pratama et al., 2019). UD Konveksi Tangerang, as one of the business actors in the convection industry, still faces challenges in managing production results reporting which is still done manually.

The manual recording system currently implemented has several weaknesses, such as the risk of data loss, difficulty in tracking production history, and delays in producing reports needed by management (Kusuma & Widodo, 2020). This can hinder quick and appropriate decision making by management. Apart from that, manual recording is also susceptible to human error which can affect the accuracy of production data (Nugraha et al., 2021).

Research conducted by Simargolang & Nasution (2018) shows that implementing a management information system in managing production results can increase operational efficiency by up to 45% and reduce recording errors by up to 80%. In line with this, Hartono & Setiawan (2022) emphasized that digitizing the production reporting system can help SMEs increase their competitiveness in the industrial era 4.0.

Based on these problems, a computerized production results reporting management system is needed for UD Konveksi Tangerang. This system is expected to optimize the production data management process, increase reporting accuracy, and facilitate access to information for management in making strategic decisions.

The following is a framework for thinking or work flow starting from problems that occur, solutions to existing problems to problem solving from the design of the management system for reporting results from the production of UD case studies. Tangerang Convection



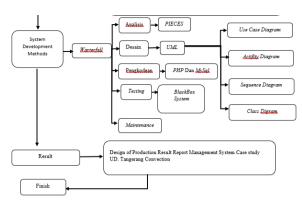


Figure 1. Framework

# **Conceptual Stage**

# **1.1** Identify System Requirements

Based on the analysis carried out, the UD Konveksi Tangerang production results reporting management system requires several main components (Rahman et al., 2021):

- a. Production Data Management
  - Recording of daily production quantities
  - Monitoring production targets and realization
  - Real-time production status tracking
  - Historical production data
- b. Report Management
  - Automatic production report generation
  - Standardized report format
  - Export reports in various format
  - Digital report storage

# 1.2 System Architecture

Referring to research by Wijaya & Sari (2020), the proposed system architecture consists of:

- a. Front-end System
  - Intuitive user interface
  - Production monitoring dashboard
  - Structured data input form
  - Data visualization features

#### b. Back-end System

- Centralized database
- Application servers
- Data security system
- API for system integration

#### 1.3 Database Design

The database structure is designed using a relational database approach with several main tables (Pratama et al., 2023):

- a. Master Table
  - Employee data
  - Product data
  - Production machine data
  - Material data
- b. Transaction Table
  - Daily production
  - Quality control
  - Material use
  - Machine downtime

#### 1.4 System Features

Based on user needs analysis (Hartanto & Kusuma, 2022), the system will be equipped with the following features:

- a. Operational
  - Input production data
  - Monitoring progress
  - Quality control
  - Inventory management

#### b. Managerial

- Analytics dashboards
- Performance report
- Production forecasting
- Alert system

# 1.5 System Security

Adopt information system security standards (Nugroho et al., 2021): Authentication, Multi-level user access, Password encryption, Login history, Session management and Backup & Recovery, Automatic backup, Data versioning, Disaster recovery plan, Data encryption.

# 2. IDENTIFICATION OF PROBLEMS AND SYSTEM NEEDS

## **2.1** Running System Procedure

System procedures currently running in the production section at UD. Tangerang Convection, namely:

- 1. The customer provides the SO (Sales Order) document to the PPC admin.
- 2. After the PPC admin receives the SO, a copy of the SO is immediately made according to the customer's SO request.
- 3. After it has been made (tidied up), the admin gives a copy of the SO to the head of production for each division.
- 4. After the approval has been declared by the section production head, the production head then gives a copy of the SO to the section production employees.
- 5. Production employees produce goods according to the SO copy that has been previously received, and are required to provide production reports both daily and monthly per shift (Shift 1 & Shift 2).
- 6. PPC admin and head of production receive the results of the production report, then check the suitability again. Once completed, the item will be sent. However, if it has not been completed, coordinate as soon as possible (reminder) so that it can be completed immediately.

# 2.2 Proposed System

The proposed system design was created using Unified Modeling Language (UML) diagrams, while the web software was created using the PHP programming language with a database system using MySQL. This application only uses four design diagrams as follows:

# a. Use case diagrams

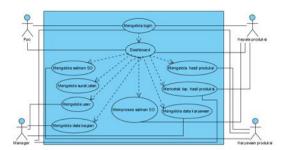


Figure 2. Use Case Diagram proposed system

Based on Figure 2. Use Case Diagram of the proposed system, there is an explanation as follows:

1. Definition of Use Case of the proposed system

a) Use Case Name: Manage login

Actor: ppc

Description: ppc and head of production manage login

b) Use Case Name: Displays the dashboard

Actors: ppc and head of production

Description: ppc and head of production can display the dashboard menu

c) Use Case Name: Managing copies of so

Actors: ppc and head of production

Description: ppc and head of production can display the menu for managing copies of so

d) Use Case Name: Managing users

Actor: manager

Description: the manager can display the user management

e) Use Name: manage section data

Actor: manager

Description: the manager can display the menu for managing section data

f) Name of Use Case: managing production results

Actors: ppc and head of production

Description: PPC and head of production can display a menu for managing production results

g) Use Case Name: printing production laps

Actors: ppc and head of production

Description: PPC and head of production can display meenu printing production results

h) Use Case Name: processing copy so

Actors: ppc and head of production

PPC description and production head can display the so copy menu

i) Use Case Name: managing employee data

Actor: manager

Description: the manager manages employee data

#### b. Activity diagrams

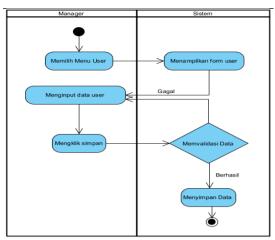


Figure 3. Activity DiagramForm Login

Based on Figure 3 there is an explanation as follows: PPC runs the program, then the system displays a login form, then PPC inputs the user name and password, then clicks save, then the system validates the data, if it is successful it will save the data and if it fails PPC will input the user name and password again.

# c. Sequence diagrams

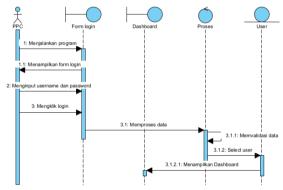


Figure 4. Sequence Diagram Menu Login

Based on Figure 4 Sequence Diagram of the login menu, there is an explanation as follows:

PPC runs the program, the system displays a login form, the input the username and password then click login, then go to the dashboard to display the dashboard then select user to validat the data.

### d. Class diagrams

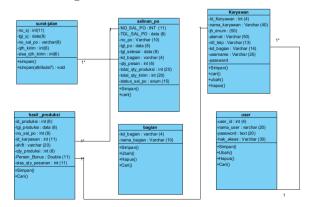


Figure 5. Class Diagram Proposed System

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## 2.2 Screen Dialogue Design

# 1. Login Page Display



Figure 6. Login Page Display

Figure 6 shows the login form display, the user must log in first before using the program.

#### SO Copy Data Form Display 2.



Figure 7. SO Copy Data Form Display

Figure 7 is a display of the SO copy data form which functions to display SO copy data

#### Display of the Travel Letter Form 3.



Figure 8. Display of the Travel Letter Form

Figure 8 is a display of the travel document form which functions to display travel document data.

# PO Copy Processing Form



Figure 4. PO Copy Processing Form

Figure 4 is a display of the PO copy processing form which functions to prove the PO copy.

## Display the Production Result Report Form



Figure 5. Display the Production Result Report Form

Figure 5 is a display of the production results report form which functions to display production results report data.

## **Production Results Form Display**



Figure 6. Production Results Form Display

Figure 6. is a display of the production results form which functions to display the production results for each section.

# User Data Form Display



Figure 7. User Data Form Display

Figure 7. is a user data form display whose function is to display user data that can use the system.

# 8. Section Data Form Display Custours Data Bagian Classica A Distribute Data Bagian Classica A Distribute A Distribute

Figure 8. Section Data Form Display

Figure 8. is a display of the section data form which functions to display section data in the company.

# 9. Employee Data Form Display



Figure 9. Employee Data Form Display

Figure 9 is a display of the employee data form which functions to display employee users who can use the system.

# 3 CONCLUSIONS

Based on the discussion explained previously, the following conclusions can be reached:

This production results management system is due to the presence of a production results report menu which provides data on several order quantities and how many production results are produced and this system can make it easier for PPC to make so that it can be easily approved by the head of production in the approve menu at the head of production and makes it easier production employees to input the amount of production produced in the production results menu.

#### 4 SUGGESTION

- Additional computer and server infrastructure is required to support the implementation of the system being created
- 2. There is periodic Mentenace so that the system can be controlled properly.

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The author realizes that the process of completing this research cannot be separated from the help and support of various parties.

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