## THE EFFECT OF GRAPHENE OXIDE ADDITION ON MAGNETIC PROPERTIES OF IRON OXIDE (FE<sub>2</sub>O<sub>3</sub>) NANOPOWDER WITH SINTERING AND NON-SINTERING PROCESS

C. Yazirin<sup>1</sup>\*, A. Muhammad<sup>2</sup>, J. W. Dika<sup>3</sup>, D. I. Tsamroh<sup>4</sup>, Mudawamah<sup>5</sup>

<sup>1</sup>Department of Mechanical Engineering, Engineering Faculty, Islamic University of Malang, Jl. Mayjen Haryono 193 Malang, East Java, Indonesia

<sup>2</sup>Department of Mechanical Engineering, Engineering Faculty, University of Panca Marga, Jl. Yos Sudarso, No.107, Pabean, Dringu, Probolinggo, East Java, Indonesia

<sup>3</sup>Department of Mechanical Engineering, Faculty of Exact Science, University of Nahdlatul Ulama Blitar, Jl. Masjid, No.20, Blitar, East Java, Indonesia

<sup>4</sup>Department of Mechanical Engineering, Engineering Faculty, University of Merdeka Malang, Jl. Terusan Raya Dieng 62-64 Malang, East Java, Indonesia

<sup>5</sup>Department of Animal Husbandry, Animal Husbandry Faculty, Islamic University of Malang, Jl. Mayjen Haryono 193 Malang, East Java, Indonesia

### Abstract

Graphene Oxide is a material that has a thickness of one atom composed of carbon atoms to form a hexagonal lattice and a material that has unique properties, namely mechanical, optical, thermal, and electrical properties.  $Fe_2O_3$  is a material that has magnetic properties and can be used for various applications such as enzyme separation, drug transport, microwave absorption, photocatalysts, biological applications, biomedicine, metal separation, and magnetic resonance imaging (MRI). In this study, the addition of graphene oxide was carried out using the coprecipitation method on  $Fe_2O_3$  nanomaterials that had been treated with sintering and non-sintering. The coprecipitation method is the synthesis of inorganic compounds which is based on the deposition of more than one substance together when it passes the saturation point. The purpose of this study was to determine whether the addition of graphene oxide to the  $Fe_2O_3$  material can increase the magnetic properties of the  $Fe_2O_3$  material or vice versa. The result was Highest Magnetic Saturation (Ms) and Magnetic Retentivity (Mr) belong to the  $Fe_2O_3$  GO sample without heat treatment with values of 6.304 and 1.863 emu/g. While the lowest Ms and Mr values are in samples with heat treatment up to 900°C, namely 0.156 and 0.033 emu/g.

Keywords: Graphene Oxide, Fe<sub>2</sub>O<sub>3</sub>, Magnetic Properties, Sintering and Non-sintering

\*Corresponding author: +6289681629094 E-mail address: cepiyazirin10@unisma.ac.id

### 1. Introduction

Graphene Oxide is a material that has a thickness of one atom composed of carbon atoms to form a hexagonal lattice and a material that has unique properties, namely mechanical, optical, thermal, and electrical properties. Graphene oxide was first made by A. Geim and K. Novoselov in 2004 where both were scientists at the University of Manchester, England[1,2]. At low energy limits, graphene oxide has an energy gap of zero so the electrons in graphene oxide satisfy an equation similar to Dirac's equation for particles of zero mass[3]. Fe<sub>2</sub>O<sub>3</sub> is an interesting material to study because it has many applications for catalyst reactions in electronic devices, for example,

semiconductors. paint formulations. and rechargeable lithium batteries[4]. Fe<sub>2</sub>O<sub>3</sub> is an iron oxide material that has the same crystal structure as magnetite and also includes spinel ferrite and part of ferromagnetic. This material has a gray shade, red and brown[5]. In this research, we will add graphene oxide material to Fe<sub>2</sub>O<sub>3</sub> material to determine whether the addition of graphene oxide to Fe<sub>2</sub>O<sub>3</sub> material can increase the magnetic properties of Fe<sub>2</sub>O<sub>3</sub> or vice versa will decrease the magnetic properties of  $Fe_2O_3$ . The method used is coprecipitation where the process uses low temperatures which makes it easier to control the particles and shortens the processing time of the material. Hydroxides, carbonates, sulfates, and

oxalates are some of the substances commonly used as sediment agents. The results of using this method are expected to produce smaller and homogeneous particle sizes compared to other methods[6].

### 2. Simulation Method

The process of adding graphene oxide to the Fe<sub>2</sub>O<sub>3</sub> material uses the coprecipitation method with various sintering and non-sintering treatments, namely, graphene oxide is added to Fe<sub>2</sub>O<sub>3</sub> with a composition of 0.999 gr Fe<sub>2</sub>O<sub>3</sub> and 0.001 graphene oxide. Then add 30 ml of ethylene glycol and put it in a biker glass which can then be stirred using a magnetic stirrer. Then mixed with 1 mole of NaOH (25 ml) until the PH of the solution reaches 11.5. Then it is heated at a temperature of 70-80 °C for 1 hour so that it becomes a gel. After it becomes a gel, it is washed using 750 ml distilled water and left for a while so that the material can settle. Then filtered using filter paper so that the material can be separated from the distilled water. Then the material on the filter paper is sprayed with 60 ml of acetone and then put in an oven at a temperature of 110°C for 3 hours so that the moisture content is lost and dry. After drying the material is put in a mortar to pound for 1 hour so that the material becomes soft. Then the material is put in the furnace to be heated according to the temperature variations of the study, namely 400 °C, 500 °C, 600 °C, 700 °C, 800 °C, 900 °C for 1 hour. In this study, the researcher wanted to see the effect of adding graphene to Iron Oxide (Fe<sub>2</sub>O<sub>3</sub>) material with and without sintering treatment. Treatment without sintering could only be carried out on one test sample. While the sintered test samples were carried out with six different temperature variations. This research was carried out in real-time by conducting a Vibrating Sample Magnetometer (VSM) test directly to see its magnetic properties after all materials were treated from synthesis to sintering and without sintering. The novelty of this research is that there has been no previous research that has examined Iron Oxide (Fe<sub>2</sub>O<sub>3</sub>) mixed with graphene. Researchers are interested in using graphene because of its unique properties.

#### 3. Results and Discussion





Table. 1. The value of  $Fe_2O_3 + GO$  magnetic properties on the Vibrating Sample Magnetometer test

Sample	Magnetic Saturation (emu/g)	Magnetic Rententivity (emu/g)	Magnetic Coercivity (Tesla)
$Fe_2O_3 +$	6.304	1.862	-0.031
GO Raw			
$Fe_2O_3 +$	5.786	1.805	-0.034
GO 400°C			
$Fe_2O_3 +$	5.073	1.692	-0.033
GO 500°C			
$Fe_2O_3 +$	3.785	1.358	-0.031
GO 600°C			
$Fe_2O_3 +$	1.821	0.890	-0.038
GO 700°C			
$Fe_2O_3 +$	0.471	0.129	-0.041
GO 800°C			
$Fe_2O_3 +$	0.156	0.033	-0.031
GO 900°C			



Fig. 2. Comparison graph of magnetic saturation value and magnetic retentivity of  $Fe_2O_3 + GO$  samples



Fig. 3. Graph of magnetic coercivity value  $Fe_2O_3 + GO$  samples

Testing through the Vibrating Sample Magnetometer (VSM) aims to determine the magnetization value of the sample in Table 1 which consists of magnetic saturation (Ms), magnetic retentivity (Mr), and magnetic coercivity (Hc)[7–9]. This value could be known through the magnetic hysteresis curve when testing through VSM. S-slimshaped loop curve indicates that the sample is superparamagnetic [10–13]. The effect of doping the Graphene Oxide (GO) here shows a transformation of magnetic properties because Iron Oxide is Ferromagnetic and after being added by GO it turns to superparamagnetic. This transformation phenomenon is known super-exchange as interaction.

Super-exchange interaction is a phenomenon of changing magnetic properties due to the interaction between strong magnetic materials and weak or nonmagnetic magnetic materials[14–21]. This interaction causes the emergence of new properties due to the change in the direction of the electron spin in the material which results in a difference in magnetic moment. Events of magnetic strength, in general, will arise due to a large number of unidirectional electron spins. The more electrons spin in the same direction, the greater the magnetic moment [20,21]. The spin of electrons in magnetic materials could change due to the presence of a magnetic field. Paramagnetic and superparamagnetic will move in the direction of the magnetic field current[22-24]. Ferromagnetic has its constant strength but magnetic field current could affect the original direction of ferromagnetic [25-27]. The magnetic field current would reduce the magnetic moment of the ferromagnetic if it is the opposite. Then for antiferromagnetic materials, all the spins of the magnetic electrons will produce a zero moment both under conditions that are influenced or not influenced by a magnetic field[20,28–32].

In the case of this study, the sample results indicate a super-exchange interaction between Ferrite and Graphene Oxide (GO). Iron is ferromagnetic material influenced by GO which is diamagnetic[33]. The interaction of the two materials causes the magnetic moment of the entire material to decrease in conditions that are not flowed by an external magnetic field. However, it causes the spin electron of ferrite unlocked from its fixed direction as ferromagnetic when it receives an external magnetic field. So that the spin of the ferrite electrons will move in the direction of the external magnetic field. This is what causes  $Fe_2O_3 + GO$ material to have superparamagnetic properties.

Sintering on magnetic materials is heating the material below its melting temperature to solidify the material with a certain temperature and pressure [27,34–36]. The sintering heat treatment on Fe<sub>2</sub>O<sub>3</sub> + GO would not give a transformation effect on its magnetic properties, but instead gave a change in the magnetization value. The biggest change in magnetization lies in the saturation value. The 6 samples that had been sintered decreased along with the higher temperature by the sintering process. The higher temperature certainly changes the phase structure of the material. The phase structure of the metal also influences its magnetic strength[37–40].

Fig. 1 shows that the highest Magnetic Saturation (Ms) and Magnetic Retentivity (Mr) belong to the Fe<sub>2</sub>O<sub>3</sub> GO sample without heat treatment with values of 6.304 and 1.863 emu/g. Although this value is relatively low compared to other superparamagnetic [11, 41] and ferromagnetic nanoparticles [27,42,43], but the graphene oxide phase has a role to influence the change of its magnetic properties. While the lowest Ms and Mr values are in samples with heat treatment up to 900°C, namely 0.156 and 0.033 emu/g.

Based on the comparison graph of Magnetic Saturation in Fig. 2 it could be concluded that the increasing temperature in the sintering process causes the values of Ms and Mr to decrease. This is caused by increasing the intensity of the GO phase which is diamagnetic[44–46]. The iron phase also changes after the sintering process[40,47]. Thus, the spin electrons of diamagnetic properties that have the opposite direction to the induced external magnetic field cause a resultant reduction of magnetic moment in the Iron Oxide [48,49]. In addition, the ability to maintain the same position of the electron spin influenced by an external magnetic field is getting lower, indicated by a lower Mr value than the ferromagnetic Iron Oxide material [50]. So, it can be concluded that Graphene Oxide acts as a reducer on the value of magnetic saturation and magnetic retentivity of  $Fe_2O_3$  GO.

However, a unique thing happened to the magnetic coercivity value of  $Fe_2O_{3+}$  GO 800°C in Fig. 3 which increased by 0.041 Tesla. Magnetic coercivity is a magnetization value to measure the ability of a magnet to maintain its magnetic energy when given the opposite direction of an external magnetic field. This relates to the GO phase which is diamagnetic at a temperature of 800°C which causes the sample to have more ability to retain its magnetic energy [23,51]. So it can be concluded that at a temperature of 800°C Graphene Oxide acts as a barrier from an external magnetic field in the opposite direction to prevent the electron spins from returning to their original direction before being flowed by a magnetic field.

## 4. Conclusions

Heat treatment of sintering on Fe<sub>2</sub>O<sub>3</sub> GO does not have a transforming effect on its magnetic properties, but rather gives a changing effect on its magnetic value. The increase in temperature during the sintering process caused the Ms and Mr values to decrease. In this study, graphene oxide has a role as a reducer in the magnetic saturation and magnetic retentivity values of Fe<sub>2</sub>O<sub>3</sub> GO. Highest Magnetic Saturation (Ms) and Magnetic Retentivity (Mr) belong to the Fe<sub>2</sub>O<sub>3</sub> GO sample without heat treatment with values of 6.304 and 1.863 emu/g. While the lowest Ms and Mr values are in samples with heat treatment up to 900°C, namely 0.156 and 0.033 emu/g.

# 5. Acknowledgements

The authors would like to thank those who assisted in this research. This research was finally supported by Islamic University of Malang.

# References

- [1] A. Geim, A. Fert, W. De Heer, and R. Ruoff, "editorial It's still all about graphene," vol. 10, no. December 2010, pp. 2010–2011, 2011, doi: 10.1002/smll.201001555.
- [2] A. S. Mayorov *et al.*, "How Close Can One Approach the Dirac Point in Graphene," 2012.
- [3] V. K. Singh, M. K. Patra, M. Manoth, G. S. Gowd, S. R. Vadera, and N. Kumar, "In situ synthesis of graphene oxide and its composites with iron oxide," *New Carbon Mater.*, vol. 24, no. 2, pp. 147–152, 2009, doi: 10.1016/S1872-5805(08)60044-X.

- [4] F. Wang, X. F. Qin, Y. F. Meng, Z. L. Guo, L. X. Yang, and Y. F. Ming, "Hydrothermal synthesis and characterization of α-Fe2O 3 nanoparticles," *Mater. Sci. Semicond. Process.*, vol. 16, no. 3, pp. 802–806, 2013, doi: 10.1016/j.mssp.2012.12.029.
- [5] A. P. Hadi, "Kajian Transformasi Antar Fasa Pada Komposit Fe3O4/Fe2O3." p. 69, 2009.
- [6] R. D. Tawainella, Y. Riana, R. Fatayati, T. Kato, and S. Iwata, "Sintesis Nanopartikel Manganese Ferrite (MnFe2O4) dengan Metode Kopresipitasi dan Karakterisasi Sifat Kemagnetannya," vol. XVIII, no. April, pp. 1–7, 2014.
- [7] A. Muhammad, P. Puspitasari, and Andoko, "Properties of soft magnetic material SmCo5 synthesized using low-temperature sol-gel method," *AIP Conf. Proc.*, vol. 2120, no. July, pp. 3–8, 2019, doi: 10.1063/1.5115684.
- [8] D. Kustono, P. Puspitasari, and A. Muhammad, "Time Dependence on Magnetic Properties of Nanomaterial," pp. 361–370, 2019.
- [9] P. Puspitasari, A. Muhammad, H. Suryanto, and A. Andoko, "Determination of The Magnetic Properties of Manganese Ferrite by The Coprecipitation Method at Different Ph Concentrations," *High Temp. Mater. Process. An Int. Q. High-Technology Plasma Process.*, vol. 22, pp. 239–248, 2018.
- [10] S. A. Rahmayeni, Zulhadjri, Novesar Jamarun, Emriadi, "Synthesis of ZnO-NiFe 2 O 4 Magnetic Nanocomposites by Simple Solvothermal Method for Photocatalytic Dye Degradation under Solar Light," *Orient. J. Chem*, vol. 32, no. 3, pp. 1411–1419, 2016, doi: 10.13005/ojc/320315.
- [11] S. Kralj and D. Makovec, "Magnetic Assembly of Superparamagnetic Iron Oxide Nanoparticle Clusters into Nanochains and Nanobundles," ACS Nano, vol. 9, no. 10, pp. 9700–9707, 2015, doi: 10.1021/acsnano.5b02328.
- [12] K. Zipare, J. Dhumal, S. Bandgar, V. Mathe, and G. Shahane, "Superparamagnetic Manganese Ferrite Nanoparticles: Synthesis and Magnetic Properties," *J. Nanosci. Nanoeng.*, vol. 1, no. 3, pp. 178–182, 2015.
- [13] P. Puspitasari, A. A. Permanasari, M. S. Shaharun, and A. Muhammad, "High saturation superparamagnetic properties of low-temperature sintering of nickel oxide," *AIP Conf. Proc.*, vol. 2228, no. April, 2020, doi: 10.1063/5.0000884.
- [14] P. Puspitasari, A. Muhammad, A. A.

Permanasari, T. Pasang, S. M. S. N. S. Zahari, and N. A. Ahmad, "In Search of Magnetic Properties of Samarium Cobalt (Sm2Co17) within a Low-Temperature Sintering Process," *Bull. Chem. React. Eng.* & amp; Catal. 2021 BCREC Vol. 16 Issue 3 Year 2021 (September 2021)DO - 10.9767/bcrec.16.3.10482.517-524 , Sep. 2021.

- [15] C. Iván *et al.*, "Effect of Thickness on Magnetic Dipolar and Exchange Interactions in SmCo / FeCo / SmCo Thin Films," *Adv. Mater. Phys. Chem.*, vol. 5, no. 9, 2015, doi: 10.4236/ampc.2015.59037.
- [16] M. Fukuchi, "General Theory of Superexchange Interaction," *Prog. Theor. Phys.*, vol. 25, no. 6, pp. 939–955, 1961, doi: 10.1143/ptp.25.939.
- [17] T. D. Nguyen, C. C. Nguyen, T. T. Nguyen, and K. H. Pham, "Factors on the magnetic properties of the iron nanoparticles by classical Heisenberg model," *Phys. B Condens. Matter*, vol. 532, pp. 144–148, 2018, doi: 10.1016/j.physb.2017.08.083.
- [18] V. A. Gavrichkov, S. I. Polukeev, and S. G. Ovchinnikov, "Superexchange Interaction in Magnetic Insulators with Spin Crossover," *J. Exp. Theor. Phys.*, vol. 127, no. 4, pp. 713–720, 2018, doi: 10.1134/S1063776118100023.
- [19] O. Domanov *et al.*, "Exchange coupling in a frustrated trimetric molecular magnet reversed by a 1D nano-confinement," *Nanoscale*, vol. 11, no. 22, pp. 10615–10621, 2019, doi: 10.1039/C9NR00796B.
- [20] E. Bîrsan, "The superexchange interaction influence on the magnetic ordering in manganites," J. Magn. Magn. Mater., vol. 320, no. 5, pp. 646–650, 2008, doi: https://doi.org/10.1016/j.jmmm.2007.08.006.
- [21] H. Onodera, Y. Yamaguchi, H. Yamamoto, M. Sagawa, Y. Matsuura, and H. Yamamoto, Magnetic properties of a new permanent magnet based on a Nd-Fe-B compound (neomax). I. Mössbauer study, vol. 46, no. 1– 2. 1984.
- [22] S. P. K. Naik and P. M. S. Raju, "Microstructural and magnetic properties of YBCO nanorods: Synthesized by template growth method," *AIMS Mater. Sci.*, vol. 3, no. 3, pp. 916–926, 2016, doi: 10.3934/matersci.2016.3.916.
- [23] S. Biswal, D. S. Bhaskaram, and G. Govindaraj, "Graphene oxide: structure and temperature dependent magnetic

characterization," *Mater. Res. Express*, vol. 5, no. 8, p. 86104, 2018, doi: 10.1088/2053-1591/aad1cf.

- [24] A. Roszko and E. Fornalik-Wajs, "Magnetic nanofluid properties as the heat transfer enhancement agent," *E3S Web Conf.*, vol. 10, p. 00111, 2016, doi: 10.1051/e3sconf/20161000111.
- [25] X. Zheng *et al.*, "Synthesis and magnetic properties of samarium hydroxide nanocrystals," *New J. Chem.*, vol. 39, no. 6, pp. 4972–4976, 2015, doi: 10.1039/c4nj01682c.
- [26] M. Alagiri, S. Ponnusamy, and C. Muthamizhchelvan, "Synthesis and characterization of NiO nanoparticles by solgel method," *J. Mater. Sci. Mater. Electron.*, vol. 23, no. 3, pp. 728–732, 2012, doi: 10.1007/s10854-011-0479-6.
- [27] V. Sharma, J. Saha, S. Patnaik, and B. K. Kuanr, "Synthesis and characterization of yttrium iron garnet (YIG) nanoparticles -Microwave material," *AIP Adv.*, vol. 7, no. 5, 2017, doi: 10.1063/1.4973199.
- [28] M. Ziese, L. Jin, and I. Lindfors-Vrejoiu, " Unconventional anomalous Hall effect driven by oxygen-octahedra-tailoring of the SrRuO 3 structure," *J. Phys. Mater.*, vol. 2, no. 3, p. 034008, 2019, doi: 10.1088/2515-7639/ab1aef.
- [29] C. R. Johnson, G. M. Tsoi, and Y. K. Vohra, "Magnetic transition temperatures follow crystallographic symmetry in samarium under high-pressures and low-temperatures," *J. Phys. Condens. Matter*, vol. 29, no. 6, p. 65801, 2016, doi: 10.1088/1361-648x/29/6/065801.
- [30] J. B. Lee *et al.*, "Synthesis and magnetic properties of hematite particles in a 'nanomedusa' morphology," *J. Nanomater.*, vol. 2014, pp. 1–10, 2014, doi: 10.1155/2014/902968.
- [31] G. Bahuguna *et al.*, "Electrophilic fluorination of α-Fe2O3 nanostructures and influence on magnetic properties," *Mater. Des.*, vol. 135, no. September, pp. 84–91, 2017, doi: 10.1016/j.matdes.2017.09.012.
- [32] D. Bilican *et al.*, "Ferromagnetic-like behaviour in bismuth ferrite films prepared by electrodeposition and subsequent heat treatment," *RSC Adv.*, vol. 7, no. 51, pp. 32133–32138, 2017, doi: 10.1039/c7ra04375a.
- [33] T. Tang *et al.*, "Identifying the magnetic properties of graphene oxide," *Appl. Phys.*

Lett., vol. 104, p. 123104, Mar. 2014, doi: 10.1063/1.4869827.

- [34] N. Somaiah, T. V. Jayaraman, P. A. Joy, and D. Das, "Magnetic and magnetoelastic properties of Zn-doped cobalt-ferrites CoFe 2-xZn xO 4 (x=0, 0.1, 0.2, and 0.3)," *J. Magn. Magn. Mater.*, vol. 324, no. 14, pp. 2286–2291, 2012, doi: 10.1016/j.jmmm.2012.02.116.
- [35] S. R. Nalage, M. A. Chougule, S. Sen, P. B. Joshi, and V. B. Patil, "Sol-gel synthesis of oxide thin films and nickel their characterization," Thin Solid Films, vol. 520, no. 15. pp. 4835-4840, 2012, doi: 10.1016/j.tsf.2012.02.072.
- [36] S. Thakur, S. C. Katyal, and M. Singh, "Improvement in electric and dielectric properties of nanoferrite synthesized via reverse micelle technique," *Appl. Phys. Lett.*, vol. 91, no. 26, pp. 88–91, 2007, doi: 10.1063/1.2824454.
- [37] D. Nguyen-Trong, "Z-AXIS deformation method to investigate the influence of system size, structure phase transition on mechanical properties of bulk nickel," *Mater. Chem. Phys.*, vol. 252, no. May, p. 123275, 2020, doi: 10.1016/j.matchemphys.2020.123275.
- [38] R. C. Pullar, "Hexagonal ferrites: A review of the synthesis, properties and applications of hexaferrite ceramics," *Prog. Mater. Sci.*, vol. 57, no. 7, pp. 1191–1334, 2012, doi: 10.1016/j.pmatsci.2012.04.001.
- [39] N. Yahya, P. Puspitasari, K. Koziol, and G. Pavia, "New Approach to ammonia synthesis by catalysis in magnetic field," *J. Nano Res.*, vol. 16, pp. 119–130, 2012, doi: 10.4028/www.scientific.net/JNanoR.16.119.
- [40] C. Yazirin, P. Puspitasari, M. Sasongko, D. Tsamroh, and P. Risdanareni, *Phase identification and morphology study of hematite (Fe2O3) with sintering time varitions*, vol. 1887. 2017.
- [41] R. R. Shahraki, M. Ebrahimi, S. A. S. Ebrahimi, and S. M. Masoudpanah, "Journal of Magnetism and Magnetic Materials Structural characterization and magnetic properties of superparamagnetic zinc ferrite nanoparticles synthesized by the coprecipitation method," *J. Magn. Magn. Mater.*, vol. 324, no. 22, pp. 3762–3765, 2012, doi: 10.1016/j.jmmm.2012.06.020.
- [42] X. He *et al.*, "Effects of Ar/H2 annealing on the microstructure and magnetic properties of

CoO nanoparticles," *RSC Adv.*, vol. 5, no. 86, pp. 69948–69954, 2015, doi: 10.1039/c5ra09723a.

- [43] C. Mahender, S. T P, R. Ade, A. Saranya, S. Prasad, and N. Venkataramani, "Low-loss YIG thick films for microwave applications," *Ceram. Int.*, vol. 45, no. 4, pp. 4316–4321, 2019, doi: 10.1016/j.ceramint.2018.11.106.
- [44] T. Tang *et al.*, "Identifying the magnetic properties of graphene oxide," *Appl. Phys. Lett.*, vol. 104, no. 12, p. 123104, Mar. 2014, doi: 10.1063/1.4869827.
- [45] A. Nayak, S. K. Sarkar, K. K. Raul, S. S. Pradhan, S. Basu, and A. Nayak, "Magnetic properties of graphite oxide and reduced graphene oxide SK Sarkar, KK Raul, SS Pradhan, S Basu, A Nayak Physica E: Lowdimensional Systems and Nanostructures 64, 78-82," *Phys. E Low-dimensional Syst. Nanostructures*, vol. 64, p. 2014, Nov. 2014, doi: 10.1016/j.physe.2014.07.014.
- [46] M. D. Nurhafizah, "Magnetic properties of graphene oxide via a simple mixing with waste engine oil-based carbon nanotubes," *SN Appl. Sci.*, vol. 2, no. 4, p. 534, 2020, doi: 10.1007/s42452-020-2361-8.
- [47] A. Gatelyte, D. Jasaitis, A. Beganskiene, and A. Kareiva, "Sol-gel synthesis and characterization of selected transition metal nano-ferrites," *Medziagotyra*, vol. 17, no. 3, pp. 302–307, 2011, doi: 10.5755/j01.ms.17.3.598.
- [48] J. H. Lee *et al.*, "Artificially engineered magnetic nanoparticles for ultra-sensitive molecular imaging," *Nat. Med.*, vol. 13, no. 1, pp. 95–99, 2007, doi: 10.1038/nm1467.
- [49] S. Kralj, D. Makovec, S. Čampelj, and M. Drofenik, "Producing ultra-thin silica coatings on iron-oxide nanoparticles to improve their surface reactivity," *J. Magn. Magn. Mater.*, vol. 322, no. 13, pp. 1847–1853, 2010, doi: 10.1016/j.jmmm.2009.12.038.
- [50] J. Wu *et al.*, "Natural van der Waals heterostructural single crystals with both magnetic and topological properties," *Sci. Adv.*, vol. 5, no. 11, pp. 1–10, 2019, doi: 10.1126/sciadv.aax9989.
- [51] K. Bagani *et al.*, "Anomalous behaviour of magnetic coercivity in graphene oxide and reduced graphene oxide," *J. Appl. Phys.*, vol. 115, no. 2, p. 23902, Jan. 2014, doi: 10.1063/1.4861173.